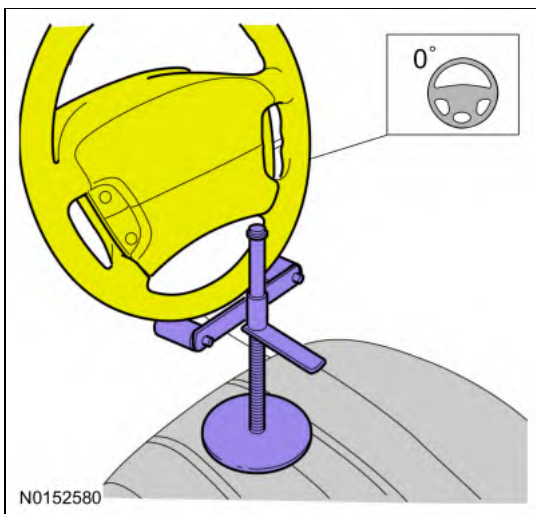


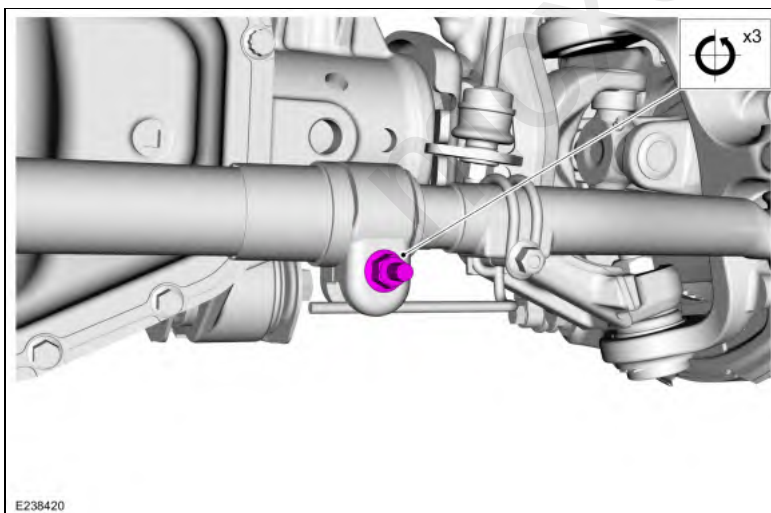
Front Toe Adjustment - F-450/F-550, RWD, Vehicles With: Adaptive Steering

Adjustment

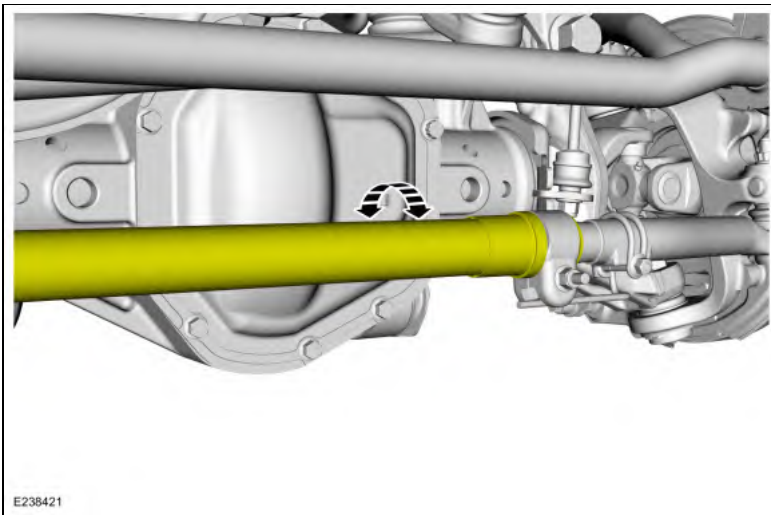
1. Connect the scan tool and perform the steering toe adjustment. Follow the scan tool directions.
2. Using alignment equipment and the manufacturer's instructions, measure the toe settings.
 - Refer to Alignment Specifications in the Specifications portion of this section for optimal alignment settings.
Refer to: Front Toe Adjustment - F-250/F-350, RWD (204-00 Suspension System - General Information, General Procedures).
 - If the toe settings are not within specification, go to the next step.
3. Start the engine and center the steering wheel.
4. Steering wheel in straight ahead position.



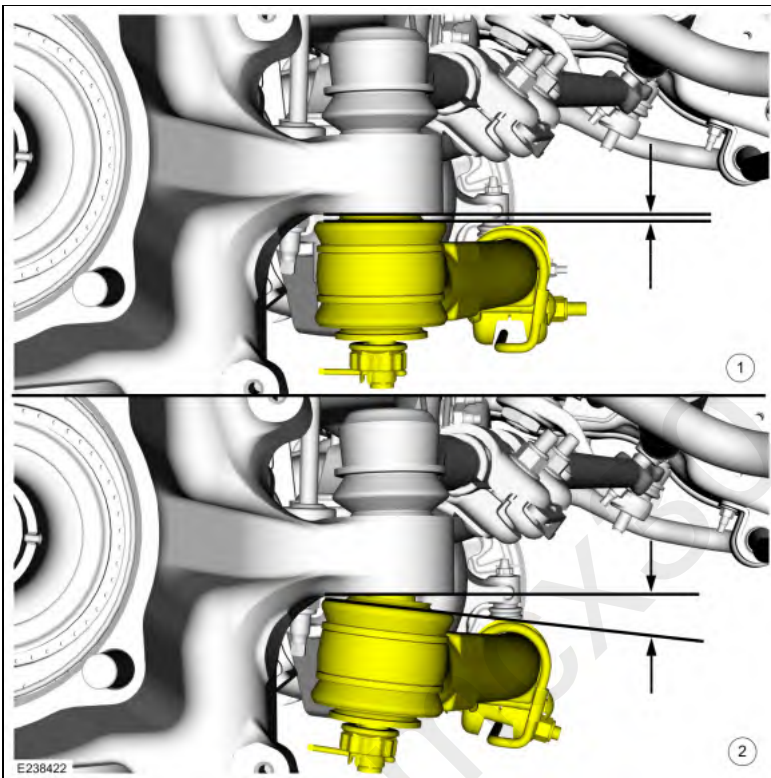
5. On both sides. Loosen the tie rod adjuster sleeve nuts.
Torque: 41 lb.ft (55 Nm)



6. Rotate the center link to the correct toe setting.



7. Make sure that the RH tie rod end is not misaligned, as shown in image 2. Adjust the position as necessary as shown in image 1.



8. Verify the toe settings and adjust as necessary.
9. **NOTE:** If equipped with Lane Departure Warning (LDW) System, camera alignment is required for the lane keeping alert and lane keeping aid to function correctly.
- Connect the scan tool and perform the IPMA camera alignment procedure. Follow the scan tool directions.